

Date: Wednesday, 12/13/2006 8:18:08 AM
User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: O-RING		
Job Number	: 29908						
Estimate Number	: 11809						
P.O. Number	: N/A			Part Number	: D25943		
This Issue	: 12/13/2006 S.O. No. : N/A			Drawing Number	: D2594 REV C		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: N/A Type : PURCHASED PARTS			Drawing Revision	: G		
Previous Run	: 27168			Material	: P/M		
Written By	: <u>J</u>			Due Date	: 12/13/2006 Qty: 5,000 Um: Each		
Checked & Approved By							
Comment							
				Est. B 04.06.08 Reformat; Added Powder Coat KJ/JLM			
				est C 06.12.11 ecn 836 EC			

Additional Product

Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	PG	PURCHASING		
				
Comment: PURCHASING Issue P/O: <u>1306</u> <u>C206/05/29</u> Purchase as per Dwg D2594 Possible P/N: Parker 2-011 Material release note is required				
2.0	MS28775011	O-Ring		
				
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5000.0000 Each(s) O-Ring				
3.0	PACKAGING 1	PACKAGING RESOURCE #1		
				
Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached				
4.0	QC6	DIMENSIONAL CHECK		
				
Comment: DIMENSIONAL CHECK <u>Dec 12.18 5000</u> <u>QSP05</u>				
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
				
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Finsihed</u> <u>10 c/12/18</u> <u>5000</u>				

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Job Number: 29908

Part Number: D25943

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



3800

Comment: FINAL INSPECTION/W/O RELEASE

206/12/19

Job Completion



C06/12/19

DART

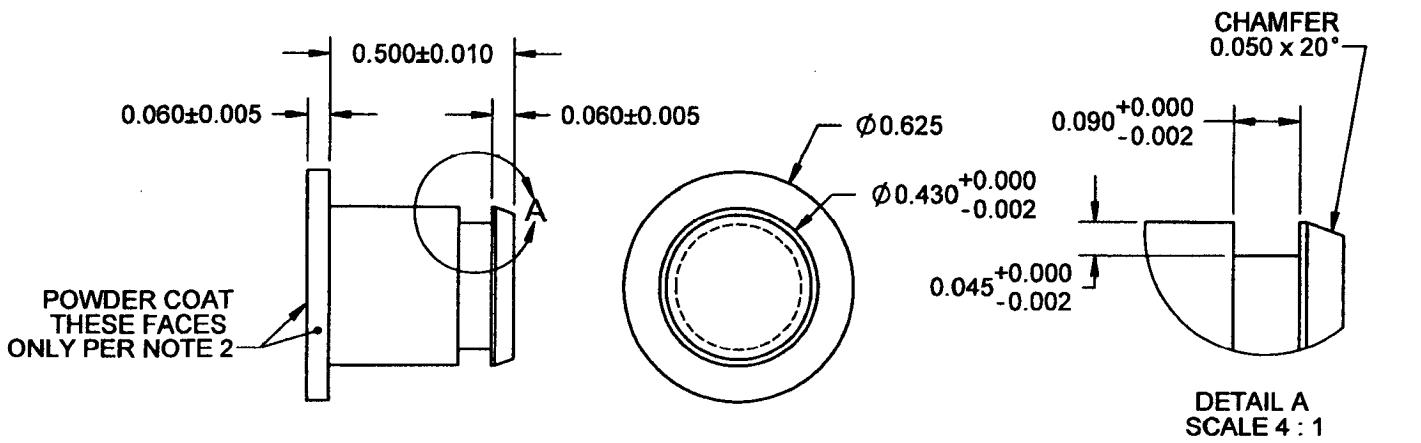
C2061213 W/D 29708

DESIGN <i>CH</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>CE</i>	APPROVED <i>CH</i>	DRAWING NO. D2594
DATE 06.11.20		REV. C SHEET 1 OF 1 TITLE PLUG SCALE 2:1

RELEASED

06.11.28

REV	DATE	DESCRIPTION
A	96.09.16	NEW ISSUE
B	97.03.15	ADD GROOVE AND O-RING
C	06.11.20	ADD PWDR COAT; ADD MS P/N TO D2594-3; ADD AMS SPECS; ADD TOLERANCE NOTE

**D2594-1 PLUG****D2594-1 PLUG NOTES:**

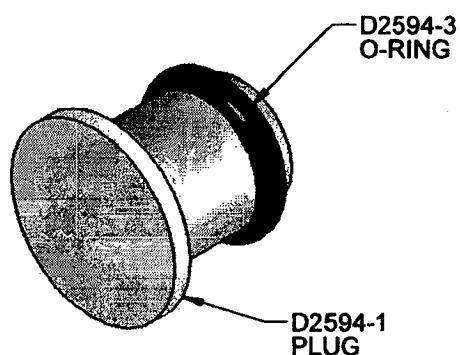
- 1) MATERIAL: ALUMINUM 5052-H32 ROUND BAR PER QQ-A-225/7 (REF DART SPEC M5052H32R) OR ALUMINUM 6061-T6/T651/T6510/T6511/T62 ROUND BAR PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116/4160 (REF DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT SPECIFIED FACES WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES TO 0.010 MAX

D2594-3 O-RING NOTES:

- 1) 5/16 ID, 7/16 OD, 1/16 WIDTH
- 2) POSSIBLE SUPPLIER P/N: PARKER 2-011 OR MS28775-011

PARTS LIST:

QTY	P/N	DESCRIPTION
X	D2594	PLUG ASSEMBLY
1	D2594-1	PLUG
1	D2594-3	O-RING

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M & M Aerospace Hardware, Inc.

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 Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 SITA: MIAMMCR
www.mmaero.com

INVOICE NUMBER

445633

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SOLD TO:

002409
 DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY, ON
 CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY, ON
 CANADA K6A 1K7

ITEM NO.	QUANTITY ORDERED	PART NUMBER AND DESCRIPTION	PRICE	UNIT	TERMS		F.O.B. FOB-MIAMI
					NET 45	BACK ORDER	
7	5000	MS28775-01 ✓ FASTENER CTRL# : 2006B00305 LOT# : DKAN2 LOT QTY: 5000		EA	0	5000	
8	200	NAS1611-010 ✓ FASTENER CTRL# : 2006D00471 LOT# : 0080040108 LOT QTY: 200		EA	0	200	
9	200	MS24694S152 ✓ SCREW CTRL# : 2006B03509 LOT# : R21077 LOT QTY: 200		EA	0	200	
*** SHIPPED 8 CTN(S) ***							
# 1=CTN	35#	0 OZ.					
# 2=CTN	19#	1 OZ.					
# 3=CTN	6#	1 OZ.					
# 4=CTN	6#	1 OZ.					
# 5=CTN	6#	1 OZ.					
# 6=CTN	6#	1 OZ.					

16/05/29
 CONTINUED

MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY M & M AEROSPACE
 WE HEREBY CERTIFY THAT ALL PROVISIONS OF THE FAIR LABOR STANDARDS ACT ON JUNE 25, 1983, AS AMENDED, HAVE BEEN FULLY COMPLIED WITH IN THE MANUFACTURE, PRODUCTION

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 ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE. ALL PAST DUE ACCOUNTS SHALL BEAR INTEREST AT THE RATE OF 1 1/2% MONTH (18% PER ANNUM).

MATERIAL CERTIFICATION

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Jerry Bond

Vice President of Quality Assurance

PACKING SLIP



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